

The Quantum AI Revolution: A Review of Quantum Machine Learning

Mrs. Anchal Satpute

Ph.D. Scholar, School of Information Technology, Indira University, Pune

Dr. Madhavi Avhankar

School of Information Technology, Indira University, Pune

DOI: 10.29322/IJSRP.16.02.2026.p17019

<https://dx.doi.org/10.29322/IJSRP.16.02.2026.p17019>

Paper Received Date: 9th January 2026

Paper Acceptance Date: 8th February 2026

Paper Publication Date: 12th February 2026

Abstract

Quantum Machine Learning (QML) has become one of the leading interdisciplinary applications in terms of computational sciences. It leverages quantum-computing principles for machine learning tasks, providing new computational concepts to address complex, high-dimensional problems. In this review article, we offer a comprehensive discussion of the theoretical foundation, algorithmic models, hardware limitations, and experimental realizations of QML. In other words, there is a very big difference between the speed improvements which quantum computing promises in the theory world and what we can actually achieve when running the algorithms in real world. The review consolidates the results from classical papers, reviews the hybrid architectures, and evaluates the challenges in reproducibility in the field. A Paper for a Scholarly Journal. The paper is scholarly and will be of use to scholars, researchers, teachers, and practitioners who attend national conferences. [8], [2]

Keywords: Quantum Machine Learning (QML), Machine Learning (ML), Quantum Machine Learning Models, Artificial Intelligence (AI), Quantum Algorithms.

1. Introduction

Quantum Machine Learning (QML) has been currently considered a key area of research for the next generation of quantum information processing (QIP) and artificial intelligence (AI). One of the allowed actions in QML is to take advantage of quantum-specific phenomena such as superposition, entanglement, and interference to increase computational power in a way that cannot be mimicked by classical computation. Traditional machine learning is intensive in routines from linear algebra, such as matrix multiplication, computing eigenvalues, and optimization procedures. Basic quantum algorithms imply, however, the potential to exponentially speed up these procedures in some cases. It is considered that the origin of QML was formed in the groundbreaking work of Shor (1994) for quantum factorization and Grover (1996) for quantum search. These results showed quantum speedups that dramatically changed the notion of computation. In a seminal work, Harrow, Hassidim, and Lloyd (2009) put forward an algorithmic system and show that an algorithm for ML could be exponentially accelerated by a quantum algorithm. Their paper led to wide studies on quantum support vector machines, quantum PCA, quantum generative models, and a mixed quantum-classical neural network [2]. In this paper, the above motivation is further generalized, and an overview of the period of formation, current-day algorithms, empirical observations, and limitations that impede real-world applications is provided. The report is designed to give national conference participants a clear perspective on QML as not simply a notion-of-the-future but a new domain of research with a well-established theoretical basis and growing applicative strength in industry. [1], [11] [19] [12], [18]

2. Background

2.1 Classical Machine Learning

Classically, ML simply refers to traditional methods and algorithms used by computers to learn from data to make predictions or decisions based on patterns. Prior to the emergence of deep learning techniques, these methods involve training algorithms on structured data to develop a model that can generalize and make accurate predictions on unseen data.

The main types of classical MLs are

This publication is licensed under Creative Commons Attribution CC BY.

10.29322/IJSRP.16.02.2026.p17019

www.ijsrp.org

- **Supervised learning**
 - Supervised learning involves training algorithms on labeled data, so that for every input sample available, there's a correct output associated with it.
 - Example: Predictive Analytics, Text Recognition etc.
- **Unsupervised learning**
 - Unsupervised learning deals with unlabeled data and is concerned with uncovering hidden patterns or structures, such as in clustering or dimensionality reduction techniques.
 - Example: Recommender system, Customer segmentation etc.
- **Reinforcement learning**
 - Reinforcement learning entails the agent studying by interacting with its environment and acquiring feedback in the form of rewards or penalties.
 - Example: Real-time decision, Robot Navigation etc.

Some of the common classical machine learning algorithms are decision tree classification and regression algorithms, k-nearest neighbors, support vector machines (SVM), and linear regression algorithms. The main advantage of these classical machine learning algorithms over deep learning algorithms is their simplicity and efficiency. Although deep learning algorithms are more prevalent these days, classical machine learning algorithms are very important to a machine learning model and application area like finance, healthcare, and marketing.

2.2 What is Quantum Computing?

In this section, we discuss basic machine learning types and models to set the context for various methods by which machines learn. Broadly, a machine may learn either from data or by interaction. We discuss both the learning methods in detail in Sect. 2.1.

After this, we discuss the most widely used machine learning models that implement the fore mentioned learning types in Sect. 2.2. Machine learning algorithms were built decades ago when fast computation was a difficult task. Nowadays, with increased computational capabilities, implementing these algorithms successfully is a fairly achievable task. A certain characterization on the basis of ease or difficulty in implementation and computational resources required for implementation can be done for ML algorithms. This is discussed under Sect. 2.3, i.e Computational learning theory.

Quantum Computing is a new computation deriving from the principles of quantum techniques such as superposition and entanglement and can theoretically resolve some problems, for instance, factoring tens of thousands of large integers in polynomial time exponentially faster than classical computation by utilizing Qubits which can be 0, 1, or both at the same time that enable them to view a lot of possibilities simultaneously for use in medicine, finance, artificial intelligence, and material science. [1], [11]

How It Works

- **Bits:** Traditional computing is bits, and quantum computing is qubits. You know, traditionally, computers use bits (0 or 1). quantum bits, or qubits, which in the states of 0 and 1 also known as superposition like a coin at the moment is spinning is both heads and tails. Multiple representations of qubits in the Bloch ball: Also, the number of different representations of a qubit in the Bloch ball is infinite and the 2 basis states are two particulars of the infinite representation they can be represented as the two poles. Analogy with the North and South poles of the sphere.
- **Superposition:** In this quantum state, a system can be in two or more states at the same time, which explains why a quantum computer can investigate a plethora of possibilities all at once and process more data than bits of the classic spelled. Also, it is used in Shor's order finding based algorithm for factoring, which is taken as a quantum Fourier transform for finding the period.
- **Entanglement:** Qubits can be entangled, which means their states are tied together, even over distances, so that's not a trivial feat of synchronization. In other words, quantum entanglement is when particles become connected, and the state information of one suddenly changes to the other state even if they're separated by huge distances. [1], [11]
- **Quantum Interference:** These support the correct answers to become more common and the incorrect ones to become less common, guiding the computation.

2.3 What is Quantum machine learning?

Quantum machine learning combines quantum computers with traditional machine learning algorithms. Think QML has powerful turbo-charged artificial intelligence which brings quantum computers with regular machine learning techniques. It uses a unique quantum phenomenon such as particles exist in multiple states parallelly and being linked together in strange ways to speed up how computers learn from data. Quantum computers have potential to tackle complicated problems involving terms of variable and large data sets that classical computation cannot handle, and thus, it is the forerunner of computationally faster and more efficient models and algorithms [1], [11].

2.4 Quantum Machine Learning Models

In Quantum Machine Learning, there are Supervised models, Unsupervised models, and Semi-supervised learning

Supervised Models

- Quantum Support Vector Machine (QSVM)
- Quantum Neural Network (QNN) [13], [14]
- Quantum K nearest Neighbor (QKNN)
- Quantum Random Forest (QRF)
- Quantum Long Short-Term Memory (QLSTM)

Unsupervised Models

- Quantum Principal Component Analysis (QPCA)
- Quantum Generative Adversarial Network (QGAN)
- Quantum Clustering
- Quantum Auto Encoder

Semi-Supervised Models

- Vibrational Quantum Classifier (VQC)
- Quantum Least Square SVM (QLS-SVM)

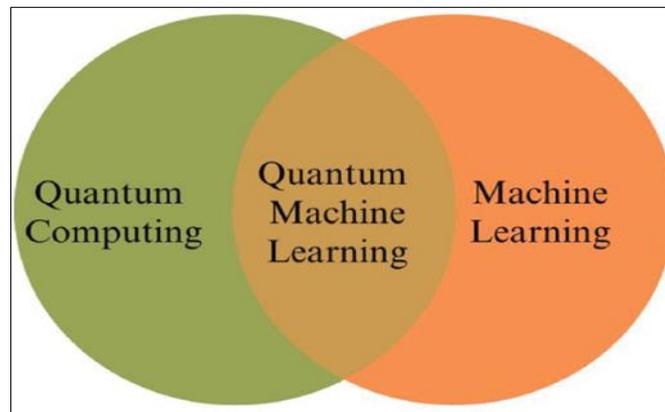


Figure 1: Quantum machine learning intersection

2.5 Hybrid Quantum–Classical Workflow for QML

This is an example of a hybrid quantum-classical computing workflow. The computational workload is split between classical and quantum computing capabilities due to current NISQ-era constraints.

Classical systems deal with data preprocessing, optimization, and controlling the flow, whereas implementing the parameterized quantum circuits, which work as learnable models, falls on the responsibility of the quantum processor. This hybrid method enables the practical realization of quantum machine learning algorithms by exploiting the power of quantum computation in large Hilbert spaces.

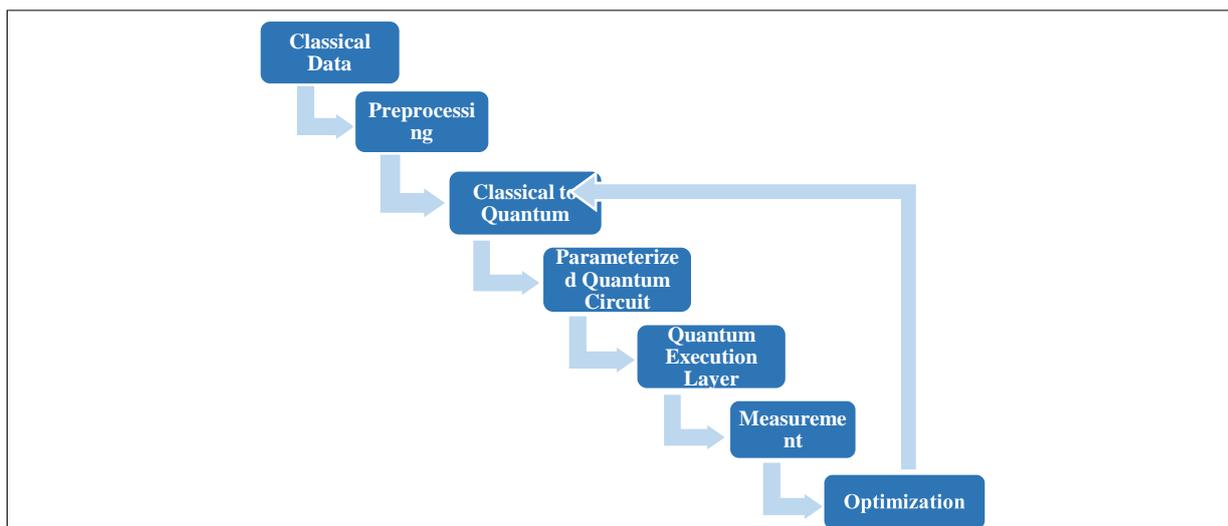


Figure 2:

Conceptual Architecture Diagram - Hybrid Quantum-Classical Workflow for QML

Working of the Workflow:

- **Initialization:** Initializing the model by taking **Classical Data** and **Preprocessing** it in order to make it compatible with the quantum computer. Because quantum computers talk a different language than the classical one, you have to perform the **Classical to Quantum Encoding** to encode your numbers in the language the quantum computer understands, the language of its quantum states.
- **Quantum Brain:** The input data enters the **Parameterized Quantum Circuit**. This is like a neural net with knobs to turn (parameters).
- **Processing:** The **Quantum Execution Layer** executes the math on a QPU. **Measurement** propagates the results of the quantum computation back to classical information (bits 0 and 1).
- **Learning Loop:** A classical **Optimization** algorithm compares the answer with the target value. Since the answer is incorrect, it turns the knobs in a quantum circuit and sends back the information in a **Learning Loop**.

2.6 Comparison Between Classical and Quantum Machine Learning

Classical Machine Learning	Quantum Machine Learning
Uses classical computers to learn patterns from data using mathematical models	Utilized quantum computers and the quantum principle for learning patterns
Classical Computers has CPUs, GPUs and TPUs	Quantum computers has qubits
Data represented in binary format (0 and 1)	Data represented in the form of quantum states (Qubits can exist in states 0, 1, and simultaneously 0 and 1)
Linear Regression, Decision Tree, SVM, KNN, Neural Networks	Quantum SVM Classifier, Quantum Neural Networks, Variational Quantum Circuit
Optimal or near-optimal solution	More potentially efficient on particular problems, although not necessarily universally
Scalable on large datasets with distributed systems	Constraints due to the number of available qubits and noise levels
Extremely mature technology, widely accepted in industry.	Currently in the initial stage of research and experimentation
High accuracy and stable results	Effects of Noise on Results
Easily accessible and affordable	Utilized quantum computers and the quantum principle for learning patterns
Well established libraries such as TensorFlow, PyTorch etc	Frameworks such has Qiskit, PennyLane and Cirq
May be energy-intensive for large models	Potential for energy-efficient computation in the future
Image recognition, speech processing, recommendation systems, Healthcare	Optimization problems, quantum chemistry, cryptography

2.7 Limitations of Classical and Quantum Machine Learning

Classical Machine Learning	Quantum Machine Learning
Not as fast when dealing with large or complex problems	Currently, quantum advantage has not been shown for most ML problems
Handling very high-dimensional data	Encoding classical information into quantum states is challenging
Large memory and high-power requirements for deep models	few qubits, noisy, short coherence times
Well-tested and deployable	Primarily experimental and not ready for production
Rising cost for massive models	It was very expensive and not easily accessible.

3. Literature Review

Theoretical management is a broad field; its literature is multidisciplinary and vast. Fundamental studies were more on demonstrating the higher speeds of algorithms, unlike classical ones. For instance, Harrow et al. (2009) proved that the exponential speedups might theoretically be attained by quantum linear system solvers. This conceptual addition motivated researchers to investigate ML problems on similar mathematical objects. Another elementary line is the quantum kernel methods. The paper of Havlíček et al. (2019) introduced quantum-enhanced feature spaces, a framework including a map from classical data to high-dimensional Hilbert spaces with quantum circuits. These methods rely on the observation that quantum states are a natural encoding of exponentially large feature maps which can super-charge the reparability of classes. Most notably, the already mentioned VQAs such as the Vibrational Quantum Eigensolver (VQE) and the Quantum Approximate Optimization Algorithm (QAOA) have attracted most of the attention for being implementable on NISQ devices. Carazo et al. (2021) provided an extensive overview of VQAs and their application in ML, including vibrational quantum classifiers, quantum generative adversarial networks, and physics-informed learning machines. Along with these precursor works, there are several others on tutorials and conceptual frameworks from the likes of Schuld and Petrucciani (2015) on the mapping of classical ML concepts to quantum systems. It includes the two types of data encoding which are amplitude encoding, angle encoding, and basis encoding to capture the centrality of QML in terms of its feasibility [19] [2], [9]

Quantum Boltzmann machines and quantum GANs are generative quantum models that have shown that quantum systems can sample complex probability distributions more effectively. Benedetti et al. (2019) pointed to the possible benefits of quantum circuits in generative modeling, particularly those that are computationally difficult to model with classical models.

Overall, research indicates a rich mix of theoretical suggestions, experimental illustrations, and discussions on the places of real quantum benefit in ML scenarios.

4. Methodology

The present research applies a systematic literature review methodology to explore the current state of affairs, trends, and challenges of Quantum Machine Learning, set within the overall context of the Quantum AI revolution.

Data Sources and Databases

The literature search was therefore widespread across a number of scholarly databases to ensure wide coverage of peer reviewed or high-impact research works. Primary databases consulted included:

- IEEE Xplore
- ACM Digital Library
- SpringerLink
- ScienceDirect (Elsevier)
- arXiv, for preprints and emerging research
- Google Scholar-for cross-verification and tracking of citations

These are targeted because of their high representation of research works in quantum computing, artificial intelligence, and machine learning.

Time Frame

The review includes literature ranging from 2019 to 2024. This timespan was selected because it enables rapid development of QML, especially in the era past the development of near-term quantum hardware and hybrid quantum-classical algorithms.

Search Strategy

Combinations of keywords combined were used to construct the following search queries:

- Quantum Machine Learning
- Quantum Artificial Intelligence
- Variational Quantum Algorithms
- Quantum Neural Networks
- Hybrid Quantum-Classical Models
- NISQ-era Quantum Algorithms

Inclusion and Exclusion Criteria

In order to be relevant and of high quality, the selection of papers was conducted using the following criteria:

Inclusion Criteria

- Peer-reviewed journal articles, conference papers, and high-impact preprints
- Studies explicitly focused on QML models, algorithms, or frameworks
- Papers addressing theoretical foundations, algorithmic design, complexity analysis, or practical applications of QML

Exclusion Criteria

- Papers unrelated to machine learning or artificial intelligence
- Studies focused on classical quantum simulation without learning components
- Non-technical articles, opinion pieces, or tutorials without original analysis
- Duplicate or superseded versions of the same work

Classical Machine Learning

In this section, we discuss basic machine learning types and models to set the context for various methods by which machines learn. Broadly, a machine may learn either from data or by interaction. We discuss both the learning methods in detail in Sect. 2.1. After this, we discuss the most widely used machine learning models that implement the fore mentioned learning types in Sect. 2.2. Machine learning algorithms were built decades ago when fast computation was a difficult task. Nowadays, with increased computational capabilities, implementing these algorithms successfully is a fairly achievable task. A certain characterization on the basis of ease or difficulty in implementation and computational resources required for implementation can be done for ML algorithms. This is discussed under Sect. 2.3, i.e Computational learning theory.

5. Findings

Practically QML is not yet implemented in industry level applications because, it is in trail phase of resolving low level applications such as implementation of iris dataset. This Shows that the potential of QML is huge theoretically, but no quantum advantage across several orders of magnitude is achieved in practice, except for small and specialized applications. The experimental results are mainly in the setting of the hybrid vibrational model. A few experiments show that vibrational quantum classifiers are nearly as good as classical ones on small datasets such as the Iris or subsets of MNIST. However, it is difficult to scale such models to industrial applications due to qubit noise and circuit depth.

Quantum kernel methods could become a good option when classical kernel methods do not well represent features. Different thresholds show that quantum feature maps can achieve a higher dimensional reparability, but those benefits are still very limited and are only allowed on a task-by-task basis. The major bottlenecks are loading data overhead, barren plateau on the optimization landscape, and DE coherence. QML will not be practical for most ML applications until the quantum hardware is improved, especially concerning error correction. The bright side of the story is that this outlook is as great in other domains like quantum chemistry, logistics optimization, and cryptography, and they could well be the first sectors in which QML provides practical results; thus, it is worth keeping an eye on this class of algorithms in the coming years for more results. [2], [9] [4], [15] [12], [18]

6. Challenges

6.1 Hardware Limitations

The challenge in quantum machine learning (QML) is the limitation of using today hardware systems. Most current quantum computers are NISQ (Noisy Intermediate-Scale Quantum) devices, meaning they have dozens to thousands of qubits but lack full error correction, making them prone to noise and errors, defining the current era as a steppingstone towards larger, fault-tolerant machines for complex problems. This limitation creates real bottlenecks. Think of it like this: Quantum computers are incredibly sensitive machines, and their components (Quantum gates) are not perfect, they introduce errors. This means we cannot build quantum circuits that are very complex, because the errors pile up ruin the results. It is hard to keep quantum states for long while carrying out meaningful learning. The feasible use of complex QML algorithms is significantly restricted by the absence of large scale, fault-tolerant quantum computing. [4], [15]

6.2 Noise Sensitivity [4], [15]

Distortions from the environment are natural in quantum systems, so noise and errors have always been a major barrier in QML. Quantum operations are subject to DE coherence and gate errors, which grow rapidly with the depth of the circuit. Although quantum error correction schemes have been suggested to address these problems, they demand an enormous overhead of additional qubits and are not currently applicable to mega scale as a consequence, noise may have a serious impact on model performance as well as on training and inference that can be trusted in quantum machine learning. [4], [15]

6.3 Data Encoding and Input Bottlenecks

Rapid and accurate classical data encoding into quantum states is still challenging in QML. Most QML algorithms utilize quantum feature maps to encode input data; however, loading large data sets into quantum states could be computationally prohibitive. For some algorithms, the cost of encoding the data in a quantum-friendly way eliminates any potential quantum speedup of the algorithm. In addition, there is no one best data encoding strategy, and a good encoding for one learning task/dataset might not be good for another.

6.4 Computational Challenges

There are many quantum machine learning algorithms for which it is still unknown whether they have quantum advantage over their classical counterparts, despite considerable theoretical advances. Several of the previous proposals achieve impressive results but only on very structured or synthetic data. Furthermore, vibrational quantum algorithms are often affected by optimization challenges like barren plateaus, in which the gradients decay exponentially as the system size grows, which obstructs the training process. The theoretical characterization of convergence, impressibility, and generalization for QML models is still shallow, making it more difficult to design and analyze QML algorithms.

6.5 Scalability Challenges

Scalability is yet a further important issue in the study of quantum machine learning systems [8]. Due to hardware and resource limitations, scaling QML algorithms to large, real-world datasets of high dimensionality is not currently possible. Hybrid quantum-classical architectures, widely used to overcome these constraints, add further complexity and overhead. With increasing problem size, the required quantum and classical resources increase exponentially, which further complicates scalability.

6.6 Benchmarking and Performance Evaluation

An immediate complication that arises, when assessing how well quantum machine learning models are performing, is the absence of standardized benchmarks. Classical and quantum approaches are not always compared on an equal footing, since they rely on different assumptions, datasets and metrics of performance. In addition, classical simulators can simulate quantum algorithms accurately on a small scale and with considerable efficiency, often outperforming the quantum hardware available today. Defining a clear, reproducible quantum advantage beyond toy problems is a still open question in research. Software and Tooling Constraints

6.7 Classical Artificial Intelligence Systems Integration

Most of application of quantum machine learning is hybrid quantum-classic workflow, i.e., quantum processors are interfaced with classical optimization and control systems. These elements are difficult to follow through since there is latency of communication and overhead of synchronization. These problems in integration may lower the usefulness of quantum acceleration and make systems more difficult to implement and to operate in the physical world.

6.8 Limited resources, high costs, and accessibility

The resources of quantum computing are still inaccessible because of expensive costs and infrastructure. Quantum hardware is costly to construct and maintain and cloud-based access tends to have restrictions in the use of the hardware and delays in scheduling. These complicate massive experimentation, repeatability and fair contribution to the QML research. This has led to an unequally distributed development of the field between few institutions and organizations.

6.9 Ethical and Labor Contracts

In addition to technical issues, quantum machine learning provokes ethical and social issues. Possible malpractice in the use of quantum-enhanced AI includes cryptography and surveillance, and this requires the establishment of the proper governance frameworks. As well, there is the lack of trained specialists that have interdisciplinary knowledge in quantum computing and machine learning. This skills gap needs to be overcome with education and working together to be responsible for developing quantum AI technologies.

7. Further directions of research include

- Entanglement The argument is that theory of entanglement enables one to efficiently represent data in high dimensional space. [1], [1], [11]
- Designing Entanglement-Rich Feature Maps: Providing new quantum feature maps, which produce high levels of entanglement and, therefore, stronger QML models. [1], [11]
- Research on Entanglement Measures: The research on different quantifiers of entanglement as a potential resource of QML to determine which aspects of entanglement are most effective in obtaining an improved learning skill. [1], [11]

- Quantum Hardware: Friendly Encoding: Building entanglement-based encoding with a hardware conscious view to existing and future quantum machines. [1], [11] [12], [18]
- Comparison to classical methods: The performance of our entanglement based encoding is contrasted with that of classical encodings to bring out the merit of the quantum method. [1], [11]

8. Conclusion

A study related to this research work reveals the fact that QML, in its emerging phase, is one of the most efficient techniques in the next generation of Artificial Intelligence. It has a strong foundation in the field of qubits, regarding which some new advancements in the quantum hardware will make the practical application less daunting. Challenges in the application of the concept of quantum excellence are related to scalability related to both qubits and the efficient encoding of data as well as the concept of errors. Future studies need to ascertain the capabilities as well as the limitations of QML.

Based on the results on experimental stage QML has achieved remarkable progress. The way forward for QML is hard; it must develop Quantum hardware, scalable and fault-tolerant quantum algorithms, and integrate robust quantum-classical software platforms. Moreover, the clarity of the algorithm should also be taken into consideration, as well as domain-specific quantum advantages, which should be analyzed. It is possible that quantum computing and machine learning will enable the redefinition of the processing framework of artificial intelligence (AI) within the coming decades, despite other obstacles that still lie ahead.

References

1. M. Schuld and F. Petruccione, *Supervised Learning with Quantum Computers*, 2nd ed. Cham, Switzerland: Springer, 2021.
2. V. Havlíček et al., "Supervised learning with quantum-enhanced feature spaces," *Nature*, vol. 567, no. 7747, pp. 209–212, 2019.
3. M. Benedetti et al., "Parameterized quantum circuits as machine learning models," *Quantum Sci. Technol.*, vol. 4, no. 4, 2019.
4. J. Preskill, "Quantum computing in the NISQ era and beyond," *Quantum*, vol. 2, p. 79, 2019.
5. Peruzzo et al., "A variational eigenvalue solver on a photonic quantum processor," *Nat. Commun.*, vol. 5, 2019.
6. E. Farhi et al., "A quantum approximate optimization algorithm," arXiv:1411.4028, 2019.
7. M. Schuld, "Machine learning in quantum spaces," *Nat. Phys.*, vol. 16, pp. 516–520, 2020.
8. S. Lloyd et al., "Quantum embeddings for machine learning," arXiv:2001.03622, 2020.
9. M. Cerezo et al., "Variational quantum algorithms," *Nat. Rev. Phys.*, vol. 3, pp. 625–644, 2021
10. Skolik et al., "Layerwise learning for quantum neural networks," *Quantum Mach. Intell.*, vol. 3, 2021.
11. H. Wang et al., "Noise-resilient quantum machine learning," *PRX Quantum*, vol. 2, 2021. IBM Quantum, "Quantum machine learning: State of the art," IBM Research, 2022.
12. D. Amaro et al., "Filtering variational quantum algorithms," *Quantum Sci. Technol.*, vol. 7, 2022.
13. Google AI Quantum, "Quantum advantage in learning tasks," *Nature*, vol. 614, pp. 676–681, 2023.
14. P. Rebentrost et al., "Quantum support vector machines," *Phys. Rev. Lett.*, vol. 113, 2019.
15. Recent Advances in Quantum Machine Learning, *IEEE Access*, vol. 11, 2023.